## D52-ADC networking instructions

I The LAN1 port is a local area network interface. If you need to use a local area network, the LAN1 port should be connected to a computer or switch.

 $\rm II~$  Set the IP and select the subnet mask method

1. Enter the background, Set the IP1 address and subnet mask according to the on-site IP network segment and subnet mask setting format. (The input of the IP address needs to be connected to the keyboard of the USB interface)

<b>ب</b> بر	C 运行 G LEVEL: 3	No.4525 [H	刊系统不在"空闲"状态,禁止操作	2022-09-05					
序号	参数名称		参数值						
7	压力单位		Ton						
8	参数输入精度		0						
9	参数显示精度		0						
10	云平台启用方式		2-自动						
11	图片商标		0						
	★信息记录参数★								
12	记录保留天数		0						
13	是否记录调试信息		No						
14	是否记录提示信息		Yes						
15	是否打开程序调试功	能	No						
		★网络通讯	参数★						
16	是否开启动态IP地址		No						
17	IP1地址		192.168.0.2						
18	IP1子网掩码		255.0.0.0						
19	IP2地址		192.168.101.16						
	★手轮相关参数★								
20	手脉轴号[设9]		9	保存					
21	手脉方向		正常						
~~	and the set of a set		450						
〇轴	参数 🔿 运动参数	● 系统参数 ○ 宏变量	○ 宏程序 ○ 螺距补偿 ○ 轴配置						
OPL	.C输入 OPLC输出	OPLC_LAD OPLC_MNT	○系统日志 ○系统信息 ○ 注册						
F1	加工中心	编辑 😽 🐶 图形预览 👫 📥 用户	□参数 55 💥 系统参数 🕫 🕨 启动 🕬	<b>暂停</b> <sup>511</sup> // 复位					

2. Restart the device after saving the settings.

3. Unzip the transmission software package, find the FTP application

file, and double-click to open it



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bearer	2021/10/26 8:53	文件夹	
iconengines	2021/10/26 8:53	文件夹	
imageformats	2021/10/26 8:53	文件夹	
Language	2021/10/26 8:53	文件夹	
platforms	2021/10/26 8:53	文件夹	
styles	2021/10/26 8:53	文件夹	
SYS	2021/10/26 8:53	文件夹	
translations	2021/10/26 8:53	文件夹	
D3Dcompiler 47.dll	2014/3/11 18:55	应用程序扩展	3,386 KE
FTP	2021/10/25 10:49	应用程序	168 K
libegl.dll	2020/9/3 12:14	应用程序扩展	22 KI
libGLESv2.dll	2020/9/3 12:14	应用程序扩展	2,858 KE
opengl32sw.dll	2016/6/14 21:08	应用程序扩展	15,621 K
Qt5Core.dll	2020/9/3 12:14	应用程序扩展	5,252 KI
Qt5Gui.dll	2020/9/3 12:14	应用程序扩展	5,791 KI
Qt5Network.dll	2020/9/3 12:14	应用程序扩展	1,038 KI
Qt5Svg.dll	2020/9/3 19:54	应用程序扩展	259 KI
Qt5Widgets.dll	2020/9/3 12:14	应用程序扩展	4,379 KE
Qt-vs2019-发布	2021/7/13 16:36	Windows 批处理	1 KI

## 4. Open the FTP interface as follows, set the name and the same IP

E PrpHelper						
Clear - +	Workers single-row table Read	Local File List	Language: English 🗸			
ID: 1 IP: 192.168.0.2		Name >新放卷 (D) > L	Join			
			Insert			
			Delete			
			Send			
	Read current task:0.0%	Send current task 0.0%				

address as the system.

5. Click the "+" button, and then click the "read" button. The green "read current task 100%" is displayed below, indicating that the connection is successful.



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6. Find the NC file to be transferred in the Hard Disk Drive, click the "Join" button, then click the "send" button, and click "OK" to send the NC file to the local memory and schedule list of the device.

7. The following figure shows the successful sending status.



III The LAN2 port is the Internet interface. If you need to use the

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Internet, you should connect the LAN2 port to a computer or switch.

 $\ensuremath{\mathrm{IV}}$  Internet connection method

1. When the customer site network is set to automatically capture IP, the network cable can be directly inserted into the LAN2 port to achieve network connection.

2. When customers use a static IP address, need to provide the following information: ip\_address, netmask, gateway, dns, and send the above information back to the manufacturer. After configuring the updated network file, update it to achieve network connection.