D52-ADC networking instructions

Ⅰ The LAN1 port is a local area network interface. If you need to use a local area network, the LAN1 port should be connected to a computer or switch.

Ⅱ Set the IP and select the subnet mask method

1. Enter the background, Set the IP1 address and subnet mask according to the on-site IP network segment and subnet mask setting format. (The input of the IP address needs to be connected to the keyboard of the USB interface)
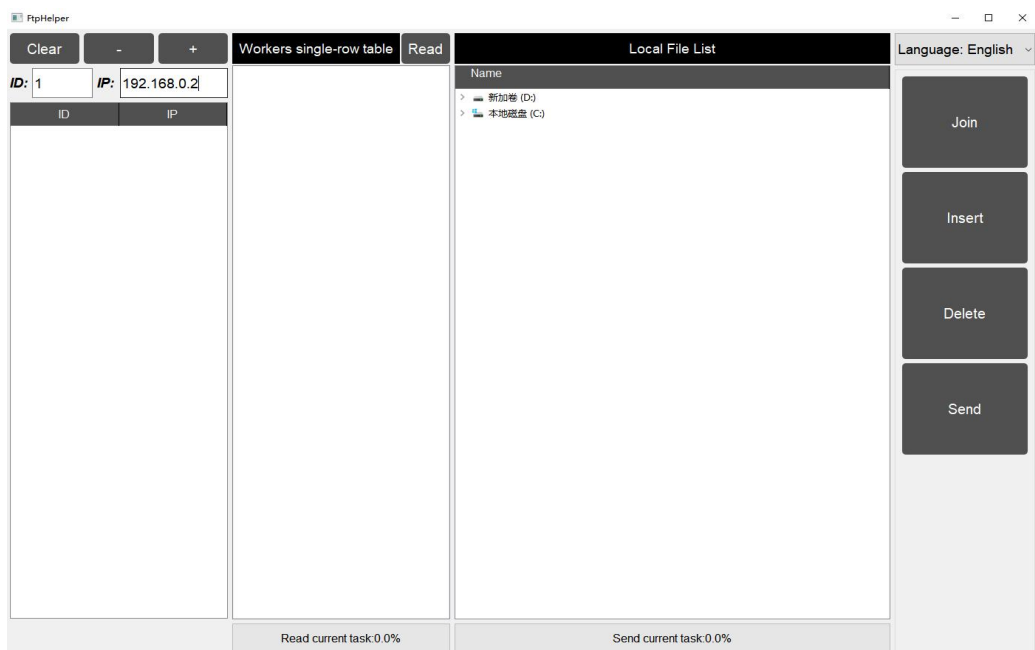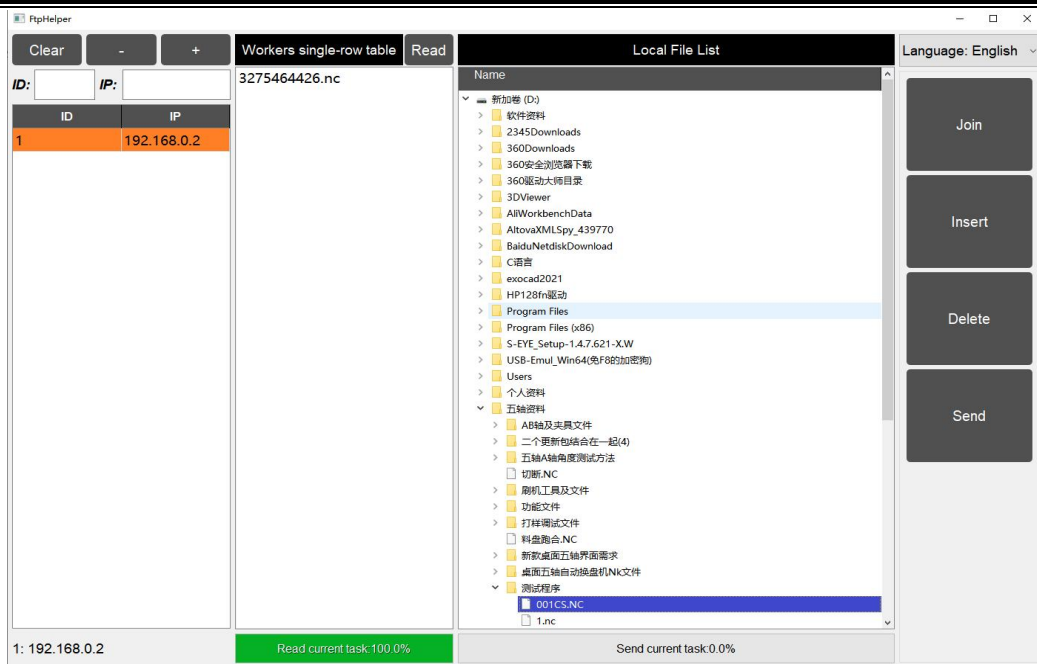

2. Restart the device after saving the settings.

3. Unzip the transmission software package, find the FTP application file, and double-click to open it

📁 bearer	2021/10/26 8:53	文件夹	
📁 iconengines	2021/10/26 8:53	文件夹	
📁 imageformats	2021/10/26 8:53	文件夹	
📁 Language	2021/10/26 8:53	文件夹	
📁 platforms	2021/10/26 8:53	文件夹	
📁 styles	2021/10/26 8:53	文件夹	
📁 SYS	2021/10/26 8:53	文件夹	
📁 translations	2021/10/26 8:53	文件夹	
📄 D3Dcompiler_47.dll	2014/3/11 18:55	应用程序扩展	3,386 KB
📄 FTP	2021/10/25 10:49	应用程序	168 KB
📄 libEGL.dll	2020/9/3 12:14	应用程序扩展	22 KB
📄 libGLESv2.dll	2020/9/3 12:14	应用程序扩展	2,858 KB
📄 opengl32sw.dll	2016/6/14 21:08	应用程序扩展	15,621 KB
📄 Qt5Core.dll	2020/9/3 12:14	应用程序扩展	5,252 KB
📄 Qt5Gui.dll	2020/9/3 12:14	应用程序扩展	5,791 KB
📄 Qt5Network.dll	2020/9/3 12:14	应用程序扩展	1,038 KB
📄 Qt5Svg.dll	2020/9/3 19:54	应用程序扩展	259 KB
📄 Qt5Widgets.dll	2020/9/3 12:14	应用程序扩展	4,379 KB
📄 Qt-vs2019-发布	2021/7/13 16:36	Windows 批处理...	1 KB

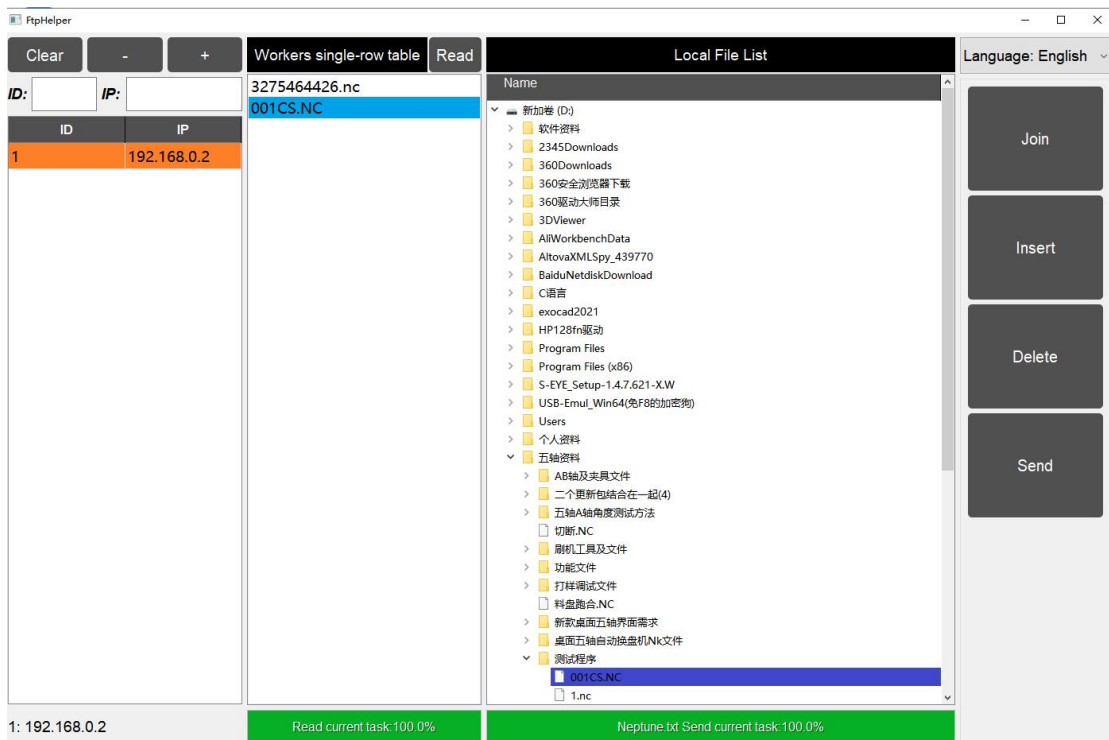4. Open the FTP interface as follows, set the name and the same IP address as the system.

5. Click the "+" button, and then click the "read" button. The green "read current task 100%" is displayed below, indicating that the connection is successful.

6. Find the NC file to be transferred in the Hard Disk Drive, click the "Join" button, then click the "send" button, and click "OK" to send the NC file to the local memory and schedule list of the device.

7. The following figure shows the successful sending status.

Ⅲ   The LAN2 port is the Internet interface. If you need to use the

Internet, you should connect the LAN2 port to a computer or switch.

Ⅳ Internet connection method

1. When the customer site network is set to automatically capture IP, the network cable can be directly inserted into the LAN2 port to achieve network connection.

2. When customers use a static IP address, need to provide the following information: ip_address, netmask, gateway, dns, and send the above information back to the manufacturer. After configuring the updated network file, update it to achieve network connection.