






**D52-ADC Common Maintenance Parts List and Warranty Information**



Serial number	Name	Coding	Picture	Quantity	Warranty time (non-artificial)	Remark
1	Controller	240100001		1	2 year	
2	Servo drive	240700024		6	2 year	Inovance 630P
3	Servo motor (with brake)	240600050		5	2 year	Inovance 630P
4	Servo motor (without brake)	240600051		1	2 year	Inovance 630P
5	Spindle	241100011		1	1 year	Sufeng
6	Inverter	250100025		1	2 year	Sufeng
7	Touchscreen	240400007		1	2 year	） New (change size and rotate 180 degrees)
8	Tool setter	260700001		1	1 year	Muye

9	Collet	239900006		10	1 year	
10	square sensor	240500001		10	2 year	
11	Circular sensor (shielded type)	240500013 (Omron) 240500009(Shanwu)		3	2 year	
12	Circular sensor (unshielded type)	240500014		1	2 year	Omron
13	Servo Pick-up manipulator	240600046		1	2 year	
14	Material disc probe	240500016		1	2 year	Chenkong
15	reader	240500015			2 year	Chenkong
16	Ion Air Gun	241200001		1	2 year	
17	Large silicone protection	110600024		1	1 year	

18	Small silicone protection	110600026		1	1 year	
19	5/2 Way Pneumatic Solenoid Valve	200300003		4	2 year	
21	Relay module	250300003		2	2 year	
22	Relay	250300001		2	2 year	
23	Contactor	250100024		1	2 year	New model (24V control)

24	24V1Power supply	250400014		1	2 year	
25	24V2Power supply	250400020		1	2 year	
26	Air source filter	200300040		1	2 year	
27	Pressure regulating valve	200300004		1	2 year	
28	Leakage switch	250100021		1	2 year	New Model

29	Breaker	250100017		2	2 year	
30	Coupling	210200022		2	2 year	
31	Cooling fan	239900014		1	2 year	
32	Digital barometer	270200001		1	2 year	
33	Material disc holder	110100835		8	No warranty on structural parts	
		110100836				
		110100632				
		110100633				
34	M8 plunger screw	220700008		2	No warranty	
35	M12 plunger screw	220700007		1	No warranty	

36	Material disc Bottom bracket	110100818		1	No warranty on structural parts	
		110100819				
		110100821				
		230300016				
37	Power button	250600028		1	2 year	
38	Power cable	250800112			2 year	
39	Emergency stop button	250600030		1	2 year	